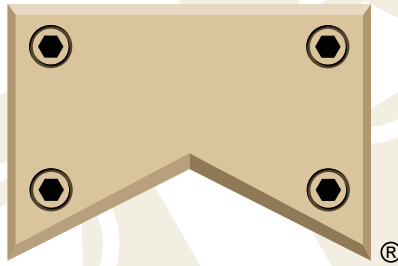


# PUBLIC

# AUCTION



**CORPORATE  
ASSETS INC**



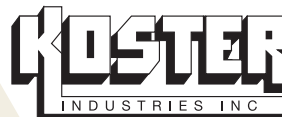
Surplus to the ongoing needs of  
**INJECTECH INDUSTRIES INC.**

**AUCTION:** Tuesday, April 29, 2008 at 11:00 A.M.  
87 Welham Road, Barrie, Ontario, L4N 8Y3



**CORPORATE ASSETS INC.**  
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## INJECTION MOLDING MACHINES

**MILACRON-FANUC 2000, ROBOSHOT 110iA** CNC reciprocating screw plastic injection molding machine with 110 ton x 1.95 oz capacity, 24" x 24" platen, 16.1" x 16.1" between tie bars, 13.78" clamp stroke, 31.5" max. daylight, FANUC 180iS-1A CNC, control s/n A004S0497

**NISSEI 1998, FV9100 SUPER PRECISION** plastic injection molding machine with 720 ton x 158 oz capacity, 60" x 60" platen, 43.3" x 43.3" between tie bars, 17.75" min. daylight, robotic unload system, PLC control, s/n S91T001

**BATTENFELD 1990, BA950/500** plastic injection molding machine with 110 ton x 5.04 oz capacity, BATTENFELD unilog 2040 control, s/n A950204013

**NISSEI 1985, FS80S12ASE** plastic injection molding machine with 88 ton x 4 oz capacity, NC-8000 control, s/n S08D342

**BATTENFELD 1994, BA800CDC** plastic injection molding machine 88 ton x 4.5 oz capacity, UNILOG 4000 control, s/n CC80913416234

**BATTENFELD 1990, BA230/50/E** plastic injection molding machine with 23 ton x 3.5 oz capacity, s/n E23010100612016

**BATTENFELD 1988, BA230E** plastic injection molding machine with 23 ton x 3.5 oz capacity, s/n E23/01/09/8/07

**BATTENFELD 1991, BK-T-1800/800** plastic injection molding machine with 180 ton x 552 CCM capacity, 20.2" x 20.2" between tie bars, 9.8" min. daylight, UNILOG 4000 control, s/n 47638



MILACRON-FANUC ROBOSHOT 110iA injection molding machine



NISSEI FV9100 SUPER PRECISION injection molding machine

## CNC TURNING CENTERS

(2) **EMCO MAIER 2000, TURN 345** CNC turning centers with GE FANUC 21-T controls, 13.38" swing x 9.8" centers, maximum bar capacity: 1.77", 6,000 rpm, 15 hp, s/n R3GM1014, R3GN0901

## CRANES

(2) **KONECRANES 10,000 kg** overhead bridge cranes with CXT 500 under slung hoist, 25 ft span x 225 ft free standing crane structure, bussbar, rails, pendant control (may be sold separately), s/n na



EMCO MAIER TURN 345 CNC turning centers



KONECRANES 10,000 kg overhead bridge cranes

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25 ft span x 225 ft free standing crane structures

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**KINEFAC MC-10 KINE ROLLER** two cylindrical die rolling machines



**KINEFAC MC-4 KINE ROLLER** two cylindrical die rolling machines

## DIE ROLLING MACHINES

(2) **KINEFAC MC-10 KINE ROLLER** two cylindrical die rolling machines with ALLEN BRADLEY 1336 plus control, primary operations - thrufeed and cut off, bar processing - thrufeed with unlimited length cap., 10-97ft per min., s/n 936, 1165

(2) **KINEFAC MC-4 KINE ROLLER** two cylindrical die rolling machines with ALLEN BRADLEY control, 1 mm to 40 mm diameter cap., s/n 1166, 937

## EDMS

**SURE FIRST 2002**, ZPNC-408 CNC sink type edm with 42" x 24" x 17" D tank cap., 75 amp, s/n 0042681

**MAXIMART 1991**, V-55 sink type edm with MAXIMART V-PLUS control, 57" x 36.5" x 20" D tank cap., 75 amp, HEINDENHAIN 3 axis DRO, s/n 909500

## RIVETERS

**ORBITFORM M310** pneumatic bench orbital riveter, s/n 9311652D

(2) **ORBITFORM 1997**, B-250 pneumatic bench orbital riveter with .25" mild steel cap., 1,625 lbs. max. force @ 100 psi, adjustable stroke .06-1.5", 4" throat, s/n 9712-1241, 9712-1242

**ORBITFORM M500** pneumatic bench orbital riveter, s/n 9409F234

## CMM

**MITUTOYO 2001**, CMM BH303 CMM with travels: X-12", Y-12", Z-12", RENISHAW TP1S probe, s/n na

## ROBOTS & WELDING CELLS

**FANUC 2003**, M-6iB robot with 6 axis cap., high speed, 6kg payload, s/n na

**TOSHIBA 2003**, SR-654HSP portable robotic assembly cell, s/n na



**MAXIMART V-55** sink type edm



**SURE FIRST ZPNC-408** CNC sink type edm



**MITUTOYO CMM BH303** CMM



**ORBITFORM B-250** riveters



**FANUC M-6iB** 6-axis robot



**TOSHIBA SR-654HSP** assembly cell

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## MILLS

**FIRST LC-185VS** ram type turret mill with 50" x 10" table, 3hp spindle motor, 60 - 4,500 rpm, HEIDENHAIN 2 axis DRO, s/n 10794684

**FIRST LC-1 1/2VS** ram type turret mill with 42" x 9" table, 2 hp spindle motor, 60 - 4,500 rpm, HEIDENHAIN 2 axis DRO, s/n 30119313

## FACTORY SUPPORT EQUIPMENT

(2) **RAPID RAGE 2001**, granulator with 14" x 24" capacity, s/n 410.86, 400.208

**SHRED-TECH 20** hp grinder

**INGERSOLL RAND T30** piston type, tank mounted air compressor with 10 hp motor, s/n na

**COMPAIR** refrigerated air dryer, s/n na  
Plastics storage silo approx. 50 ft H x 12 ft diameter

(2) 53ft dual axle trailers

Mezzanine 10 ft x 12 ft x 9 ft H

**KING PDM** gear head drill with 2,500 rpm, s/n 732471



**BATTENFELD & NISSEI** injection molding machines



**RAPID RAGE** granulators



**FIRST LC-185VS** ram type turret mill



**FIRST LC-1 1/2VS** ram type turret mill



Mezzanine 10 ft x 12 ft x 9 ft H



Silo approx. 50 ft H x 12 ft diameter



**INGERSOLL RAND T30** air compressor



**COMPAIR** refrigerated air dryer



53 ft dual axle trailers

### INSPECTION

Monday, April 28, 2008 from 9:00 A.M. to 5:00 P.M. and morning of auction day

### REMOVAL

Small items by Wednesday, April 30, 2008 by 5:00 P.M.  
Remaining items by Friday, May 9, 2008 by 5:00 P.M.

### DIRECTIONS

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**FOREX FITTINGS & FLANGES INC.**  
Business for Sale!  
Mississauga, Ontario, Canada

#### AIP PUNCH

Modern CNC Machine & Grinding Facility!  
Waterloo, Ontario, Canada  
Tuesday, May 6 • 10:30 A.M.