

# PUBLIC AUCTION

**CORPORATE  
ASSETS INC**

**ORBI CONSTRUCTION GROUP INC.**



125 TON

AMADA PROMECAM ITP hydraulic press brake



6" X 6" X 1/2"

KINGSLAND hydraulic ironworker



2009

AKBEND angle bending rolls



FREIGHTLINER FL80 3 AXLE flatbed truck



2006

49' SPAN

JMF 10 ton single girder bridge crane

## LARGE CAPACITY FABRICATING FACILITY 700 LOT SALE!

DATE

TIME

LOCATION

Wednesday, February 15, 2012

10:30 A.M. EST

2225 boul Industriel  
Laval (Montreal), Quebec H7S 1P8

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# LATE MODEL & WELL MAINTAINED FABRICATING EQUIPMENT



2008

BAILEIGH MAH-4013 hydraulic angle bending rolls



1996

6" X 6" X 1/2"

SUNRISE TW-1000 hydraulic ironworker



118" X 62" PLATENS

ITALPRESS PM/DE/1 90 ton hydraulic press



EDWARDS 3.25/2500/DD mechanical shear



PROGRAMMABLE BACK GAUGE

HACO TSX3006ESC hydraulic shear

## ANGLE BENDING ROLLS

**AKBEND** (2009) APK-81 hydraulic angle bending rolls with 3 .25" x 3 .25" x .375" angle bending cap, 3" tube bending cap, 10 hp, hard rolls, s/n 81373

**BAILEIGH** (2008) MAH-4013 hydraulic angle bending rolls with 1.75" x 1.75" x .1875" angle bending cap, 2" tube bending cap, s/n BL5012

## IRONWORKERS

**KINGSLAND** MULTI 140 hydraulic ironworker with 6"x6"x.5" angle cutting cap, 23" x .75" flat cutting cap, 2 .25" round and square cutting cap, 2 .25" thru .625" punching cap, s/n 577210

**SUNRISE** (1996) TW-1000 hydraulic ironworker with 6"x6"x.5" angle cutting cap, 24" flat cutting cap, s/n 62671

## HYDRAULIC PRESS

**ITALPRESS** PM/DE/1 90 ton single platen, down acting, hydraulic press with 118" X 62" platens, 15.75" stroke, 40" DLO s/n 24750988

## SHEARS

**HACO** TSX3006ESC hydraulic shear with 10"x1/4" cap, front operated programmable back gauge, squaring arm, s/n 91103716

**EDWARDS** 3.25/2500/DD mechanical shear with .125"x 100" cap, squaring arm, manual back gauge, s/n 74C/38693



1997

HYD MECH S20P horizontal band saw



HYD MECH DM8 double mitre horizontal band saw

## CNC PRESS BRAKES

**AMADA** PROMECAM ITP hydraulic press brake with PROMECAM CNC EMA 2 axis CNC back gauge, 125 ton capacity, 120" overall bed length, 103" between housings, 7" stroke, s/n ITP 125 30 P90304

**MASTEEL** (2007) hydraulic press brake with SIEMENS 2 axis CNC back gauge, 90 ton capacity, 120" overall bed length, 98" between housings, 8" throat, 12.75" stroke, 14 open height s/n na (SOLD BY PHOTO)

**AMADA** (2000) RG-100 hydraulic press brake with AUTOBEND AB7 2 axis CNC back gauge, 110 ton capacity, 118" overall bed length, 100" between housings, 15.75" throat, 3.9" stroke, 14.5" open height, s/n n/a (SOLD BY PHOTO)



2007

SOLD BY PHOTO

MASTEEL hydraulic press brake



2000

SOLD BY PHOTO

AMADA RG-100 hydraulic press brake

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE P

# LATE MODEL WELDING & FACTORY EQUIPMENT



**CBC UNI70** digital tube bending machine



**2 AVAILABLE**

**FMB TRITON** horizontal band saw



**KING 14"** roll-in saw



**MODIG RBM28B,** 2' radial arm drill

## FABRICATING EQUIPMENT

**CBC UNI70** digital tube bending machine with programmable PLC controller, 180° max bending angle, 2.36" max bending dia., s/n 09021481

**WA WHITNEY 609-250** hydraulic angle shear with 45 ton cap, 6"x6"x .5" max angle cutting cap, bending attachment s/n 2998

**NITTO KOHKI SC-05** hydraulic C-frame punch s/n 400398

## SAWS

**HYD MECH (1997) S20P** horizontal band saw with HYD MECH programmable PLC control, 13" max round cutting cap, 13"x18" max square cutting cap, mitre cutting cap, auto feed, bundle cutting, coolant, s/n 70597106

**HYD MECH DM8** double mitre horizontal band saw with 7.75" x 10.75" square cutting cap, 8.25" round cutting cap, 60° LH mitre, 45° RH, 2 HP, coolant, s/n WM1107394

(2) **FMB TRITON** horizontal band saw with 3.75" max round cutting cap, 8"x8" square cutting cap, 45° mitre cutting cap, variable blade speed, coolant, s/n 30176, 41398

**KING KC-914H,** 14" roll-in type vertical band saw s/n n/a



Partial view of drill presses available



**VITRODODI** tool grinder



**RIDGID 300** power threader

## FACTORY EQUIPMENT

**MODIG RBM28B,** 2' radial arm drill with, 6" column, speeds to 1055 RPM, box table, s/n n/a

**KING (2005) KC-40 HS** heavy duty geared head drill press with 14"x16" table, speeds to 3000 rpm s/n 530128

**GREENLEE 1/2" to 2"** portable hydraulic bender s/n n/a

**ULTRA 1000 ELECTRONIC** HVLP paint system s/n n/a

**RIDGID 300** portable power threader s/n n/a

**ORBI 50 ton cap** C-frame hydraulic press s/n n/a

**SULLAIR ES-8,** 15 HP rotary screw air compressor s/n 2025 18E-15

**AIRTECH** refrigerated air dryer s/n n/a

**BLOW #2** OBI punch press s/n n/a

## WELDERS & ACCESSORIES

**LINCOLN RANGER 250** gas powered portable welder/generator, s/n U1011010415

**MILLER TRAILBLAZER** gas powered welder/generator, s/n LC565448

**MILLER SYNCHRO-WAVE 250DX** TIG welder with cables and gun, s/n LE068256

**MILLER DELTAWELD 625** MIG welder with wire feed, cables and gun, s/n LB175028

**MILLER PHOENIX 456 CC/CV,** MIG welder with wire feed, cables and gun, s/n KJ096987

**CANOX C-DW 452** MIG welders with wire feed, cables and guns s/n KH435901, KK293933

**HYPERTHERM POWERMAX 1250** plasma cutter s/n 1250-005-150

**ALSO:** (18) LINCOLN, MEMCO, MILLER, CANOX, HOBART & ESAB welders

(3) **LINCOLN MOBIFLEX 200M** portable fume extractors s/n n/a

**DIVERSITECH FRED** portable fume extractor

**GULLCO 125,** 1000 watt electrode stabilizing oven s/n n/a

**SHURFOX 203 WELD CLEANER** S/N N/A



**NITTO KOHKI SC-05** punch



**WA WHITNEY 609-250** hydraulic angle shear



Partial view of disk sanders available



**LINCOLN MOBIFLEX 200M** portable fume extractors



**LINCOLN RANGER 250** gas welder/generator



**LINCOLN POWERMIG 350 MP** MIG welder



Partial view of **MILLER TIG** welders



**MILLER** gas powered welder/generator



Partial view of **MILLER 251** MIG welders

THINKING OF HAVING A SALE? CONTACT CORPORATE ASSETS INC.

# LARGE QUANTITY OF MATERIAL HANDLING EQUIPMENT AVAILABLE



**GALEON** 16,000 lbs. all terrain diesel mobile crane



**2006**  
**JMF** 5 ton single girder bridge crane



**2008**  
**JMF** 1.5 ton cap freestanding jib arm with electric hoists



**CLARK** GPX40, 8000 lbs. outdoor diesel forklift



**HYSTER** outdoor diesel boom crane



**2007**  
**GENIE** SLC-24 portable folding telescopic lift



Partial view of steel tables available



Partial view of job boxes available



**15 HP**  
**SULLAIR** air compressor & **AIRTECH** air dryer



**GMC SIERRA** 3500HD flat bed truck



Partial view of office furniture available

## MATERIAL HANDLING

**JMF** (2006) 10 ton single girder underslung bridge crane with 49' span, pendant control s/n 06-1686B

**JMF** (2006) 5 ton single girder underslung bridge crane with 49' span, pendant control s/n 06-1686C

(5) **JMF** (2008) 1.5 ton cap freestanding jib arms with electric chain hoists s/n 08-1794A, 08-1794B, 08-1794C, n/a, n/a

**GALEON** 16,000 lbs all terrain diesel mobile crane with 2 stage boom, 280 deg rotation, hydrostatic transmission, 4 wheel drive, 4 wheel steering, levelling suspension, hydraulic outriggers, pneumatic all terrain tires, s/n 12193237C80DH6059

**HYSTER** 15,000 lbs outdoor diesel boom crane with 14' rigid boom, dual all terrain pneumatic tires, full cab enclosure s/n n/a

**CLARK** GPX40, 8000 lbs cap outdoor diesel forklift with 188" max reach, 2 stage mast, HARRIS full cab enclosure with heat, solid all terrain tires, s/n GPX 710U 0062 9077FB

**CHATILLON** WT 12, 10000 lbs cap analog crane scale s/n n/a

**MFG UNKNOWN** 5 ton single girder underslung bridge crane with 19' span s/n n/a

**GENIE** (2007) SUPERLIFT SLC-24 portable folding telescopic lift with 425 lbs cap @ 24" center s/n SLC07-41598

## VEHICLES

**FREIGHTLINER** (1994) FL80 3 AXLE platform truck with **EATON FULLER** 9 speed manual transmission, 20' steel deck, VIN 1FVXJLBB2RL871994

**GMC** (1999) SIERRA 3500HD flat bed truck, 6.5L diesel, dually, automatic transmission, 10' steel deck, VIN 1GDKC34FOYF459985

**ALSO:** 20' sea container, 40' sea container, 53' storage trailer box, 16' office trailer box, hand tools, power tools, tooling, welding supplies, welding wire, (15) steel welding tables, steel cabinets, cantilever racks, lifting accessories, job boxes, parts, scaffolding, conveyor, f jigs, fixtures and W.I.P, office furniture, computers and **MUCH MORE!**

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**Q-PLAS CONTAINERS**  
Complete Blow Moulding Facility  
Brampton, Ontario L6X 4H9  
Thursday, February 9, 2012  
11:00 A.M. EST

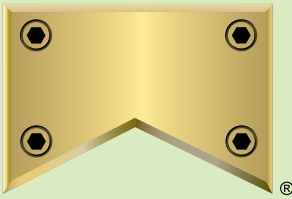
**FOR SALE: TUBE MILL**  
OTO MILL with 80 mm (3.140") driven shaft diameter  
Please contact Jason Hayne for further details.  
jhayne@corpassets.com

**FOR SALE: CNC 5 AXIS LASER**  
ROBOMATIX MODULASER ML-T 5 axis CNC laser with 5ft x 10ft cutting table  
Please contact Jason Hayne for further details.  
jhayne@corpassets.com

**FOR SALE: CNC PRESS BRAKE**  
MASTEEL (2007) 90 TON X 10', CNC hydraulic press brake with SIEMENS CNC control  
Please contact us for further details.  
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## **AUCTION DETAILS**

### **ORBI CONSTRUCTION GROUP INC.**

#### **INSPECTION**

Tuesday, February 14, 2012 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

#### **REMOVAL**

Small items: Thursday, February 16, 2012 by 5:00 P.M.  
Remaining items: Friday, February 24, 2012 by 5:00 P.M.

#### **DIRECTIONS**

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## **AUCTION CONDUCTED BY CORPORATE ASSETS INC.**

For further information contact us at:  
2 St. Clair Ave. W., Suite 1002

Toronto, Ontario, Canada M4V 1L5

Tel: (416) 962-9600 • Fax: (416) 962-9601

Email: [info@corpassets.com](mailto:info@corpassets.com)

Web: [www.corpassets.com](http://www.corpassets.com)

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